



# SPRAY BODY ZINC SPOT / MIG PRIMER

Technical Data Sheet No 823

VOC compliant with the regulations

Special aerosol based on acrylic resin

It is used especially for spot/ MIG welding

Easy to apply

Excellent physical properties

Excellent metal protection

## General Technical Description

2-3 passes

Air drying – 15-20 min @23°C (73 °F)

## Surface

Applied on sanded metallic surfaces

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

## Product Application:

»» It can be used right after the repair fillers application (wet to wet) or after they are hardened, before the sanding. Not to be used as a paint



Shake well before using

**Flash Point:**  
-97°C

### Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 25 cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 24 hours to harden.
- Optimum operating temperature range 10-25°C.

### Storage shelf life:

Store in a cool place and use within 36 months for best results.



2-3 coats approximately 20-30 microns

**Specific Gravity:**  
1.35 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
<10% Weight



Dust free 10-12 mins at 18-23 °C

### VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 700g/L. 2004/42/IIIB(e)(840)700



Full hardness within 24 hours

**Theoretical Coverage:**  
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**Cleaning of equipment:**  
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